

# GSW OFFICE

Functional office space design

CMS | Warsaw, PL
DESIGN: Trzop Architekci

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#### version KP.GO.2024.XII.EN

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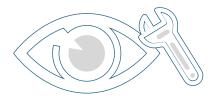
At Glass System, we help to create friendly interiors, inline with contemporary trends in design and lifestyle. We are passionate about everything we do, that is why we're constantly searching for new paths and ideas.

We strive for innovation not only in terms of our products. We think out of the box in many aspects of our business. We create original solutions including glass wall systems for interiors. They are based entirely on our own, innovative projects. We provide unique glass architecture systems, distinguished by a combination of eye-friendly aesthetics and guaranteeing safety and comfort functionalities. While developing our products, we pay attention to at the smallest detail. All of them together and individually make a difference, allowing to implement ambitious projects.

Our systems meet standards and legal requirements. All core Glass System products are provided with the European Technical Assessment.



Original product solutions



High aesthetics and functionality



Products with European Technical Assessment and CE marking



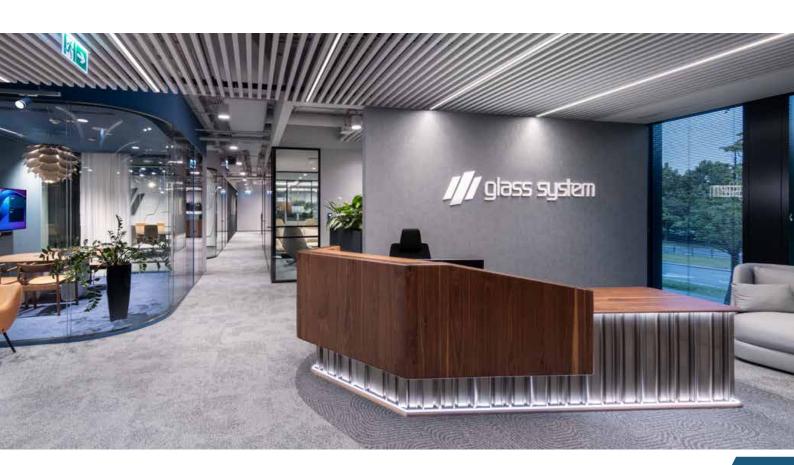
# Business based on a synergy

Our business model is based on providing technology to specialised installation companies to whom we entrust the realization of projects. Synergy that is arising in this way helps us to build solid relations with our partners.



# International scope of activity

One of our key strategic points is to build international reach of the brand thus we are constantly expanding our portfolio of international clients and trading partners. We increase Glass System presence on the European and other foreign markets.





We perceive designing and developing our products as a continuant process. We were the first company in the industry to receive the status of Research and Development Center.

Our solutions are created entirely according to our own, original projects. All development works are conducted by an internal team of engineers who frequently cooperate with prestigious research facilities.

Glass System's Research and Development Department subjects new solutions to necessary research procedures

so that they meet all legal requirements - primarily in terms of fire resistance and acoustic insulation as well as safety and strength.

Over the years, we have developed a number of original solutions. Their innovation is confirmed by a dozen of utility models and patents, registered in Poland and abroad.

As a Research and Development Center, we develop also technologically advanced product solutions for our customers and partners.



Cooperation with prestigious research facilities



Innovative solutions reserved in the Polish Patent Office



As part of our activity, we offer comprehensive technical, production, and logistics support. A combination of our resources and competences allows us to offer a full range services necessary for the arrangement of office space.

We support our clients during the implementation of every project, both in standard product application and individual solutions.

We own extensive production facilities equipped in specialised machinery enabling the implementation of even the most complex requests.

Our advanced warehouse space of 3 000 m<sup>2</sup> and logistic resources are at our customers disposal.





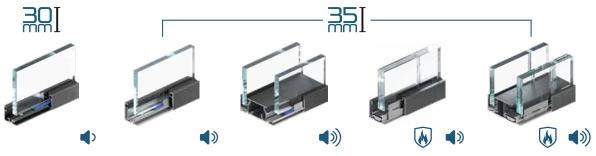




Glass walls are an indispensable element in the division of modern interior space. Thanks to them, the rooms are full of light and appear optically larger than in case of limiting the space with traditional non-transparent walls. Glass wall systems can be used in spaces with very diverse purposes. Individual places of application are specified in European standards in the form of category of space and category of use. The walls must meet specific requirements depending on these categories. Parameters in this respect depend both on the type of used glass as well as on the mounting system.

Category of space	Purpose	Categor	y of use
А	Residential	1711	
В	Office	1/11	
С	C Meetings and gatherings D Commercial		IV*
D			
Е	Warehouse		

<sup>\*</sup> In case of failure risk includes the fall to a floor at a lower level. Classification according to EN-1991-1-1 and EAD 210005-00-0505



		GSW Office LT	GSW Office	GSW Office Plus	GSW Office FR	GSW Office Plus FR
	Typical pur- pose	Offices	Offices	Offices	Offices	Offices
	Category of use	II	III / IV	IV	IV	IV
	Max. height (mm)	2200 / 2800	3200 / 3400	3400	3000**	3200**
All-glass	Type of glass	ESG 8, 10, 12 VSG 44.X, 55.X, 66.X	ESG 10, 12 VSG 55.X, 66.X, 88.2, 106.2	ESG 10, 12 VSG 55.X, 66.X, 88.2	Contraflam Structure 30 Pyrobel 16 VL, 16 EG VL, 25 VL	Pyrobel 16 VL, 16 EG VL, 25 VL, VSG 55.X, 66.X, 88.2
AII-g	Acoustic insulation	$R_{W} = 32 \div 36 \text{ dB}$ $R_{A1} = 30 \div 34 \text{ dB}$	$R_{W} = 33 \div 41 \text{ dB}$ $R_{A1} = 31 \div 40 \text{ dB}$	$R_{W} = 41 \div 52 \text{ dB}$ $R_{A1} = 39 \div 50 \text{ dB}$	$R_{W} = 38 \div 42 \text{ dB}$ $R_{A1} = 36 \div 41 \text{ dB}$	$R_{w} = 47 \div 53 \text{ dB}$ $R_{A1} = 46 \div 51 \text{ dB}$
	Fire resis- tance	-	-	-	El 15 / El 30 / El 60	EI 30 / EI 60
	Max. height (mm)	-	3400	4000	2800 / 3000	3200**
þi	Type of glass	-	ESG 10, 12 VSG 55.X, 66.X, 88.2	ESG 8, 10, 12 VSG 44.X, 55.X, 66.X, 88.2	Contraflam 30 Pyrobel 16, 16 EG	Pyrobel 16, VSG 66.2Si
Grid	Acoustic insulation	-	$R_{W} = 36 \div 41 \text{ dB}$ $R_{A1} = 35 \div 40 \text{ dB}$	$R_{W} = 47 \div 57 \text{ dB}$ $R_{A1} = 44 \div 54 \text{ dB}$	$R_{W} = 39 \div 41 \text{ dB}$ $R_{A1} = 38 \div 40 \text{ dB}$	$R_{w} = 52 \div 55 \text{ dB}$ $R_{A1} = 50 \div 53 \text{ dB}$
	Fire resis- tance	-	-	-	El 30	EI 30
	Approval	-	ETA	ETA	ETA / KOT <sup>1</sup>	ETA / KOT¹

<sup>\*</sup>according to EAD 210005-00-0505

#### **CE marking**



All GSW glass wall systems were tested by the Building Research Institute according to the ETAG 003 / EAD 210005-00-0505 guidelines and have been provided with documents of European Technical Assessment (ETA), which allow CE marking.



#### **Acoustic insulation**

GSW Office, GSW Office Plus, GSW Office FR and GSW Office Plus FR systems were tested at a laboratory site by the Building Research Institute according to standard EN ISO 10140-2, confirming high acoustic insulation results.



#### Fire resistance

GSW Office FR and GSW Office Plus FR systems were tested by the Building Research Institute according to standard EN 1364-1, achieving fire resistance classification EI 15, EI 30 and EI 60, depending on the applied glazing.

<sup>&</sup>lt;sup>1</sup>These are national tests, confirming fire resistance and acoustic insulation.

<sup>\*\*</sup> depending on the applied glass

# European Technical Assessment

Using Glass System solutions guarantees the compliance with EU standards specified in law. Glass wall systems were tested according to EAD 210005-00-0505 guidelines for issuance of European Technical Assessment (ETA).

European Technical Assessment is the basis for use of CE marking, which enables introduction of a product on the European Union markets.

EAD 210005-00-0505

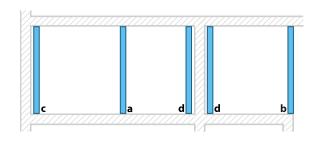


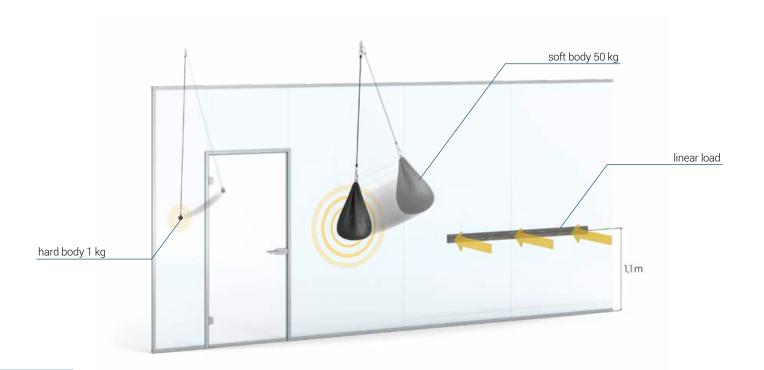


# Strength

As part of verification, partitions were tested for strength against impact of a soft body weighing 50 kg, a hard body weighing 1 kg and against effect of horizontal linear loads. These tests covered all types of glass used in the systems.

Test results confirmed high performance and strength parameters of the GSW Office system. The highest, IV category of use was granted, which allows installation on the edge of the ceiling, where a risk of falling to the floor of the lower level occurs (b).

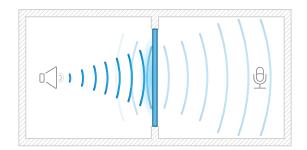




### Acoustic insulation

GSW Office walls meet the criteria in terms of airborne sound insulation, required due to the nature of system's applications. This has been confirmed with tests performed at the Department of Acoustics of the Building Research Institute.

To determine parameters of airborne sound insulation, proper measurements are performed on laboratory research facilities according to the guidelines of standard EN ISO 10140-2, where sound transmission through flanking paths is suppressed. After launching the sound source on one side of partition, sound transmitted through



it is measured on the basis of differences in acoustic pressure on both of its sides.

To assess acoustic insulation of a partition with a specific purpose or to formulate requirements for acoustic insulation of internal partitions in buildings  $\rm R_{\rm w}$  and  $\rm R_{\rm A1}$  parameters are used, where:

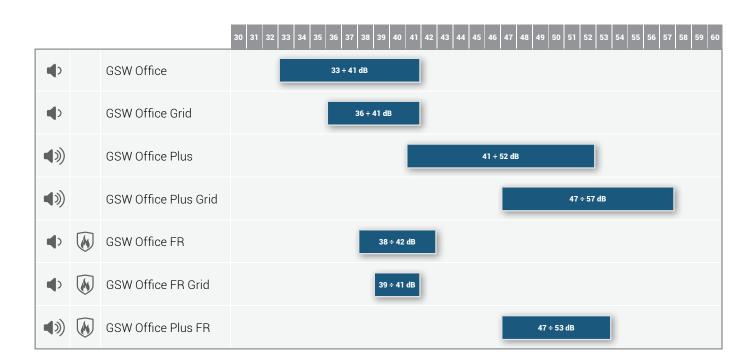
$$R_{\Lambda 1} = R_W + C$$

Acoustic requirements according to PN-B-02151-3:2015-10\* - wall partitions

Type of room	Parameter	dB value
Office buildings		
Office rooms	R' <sub>A1</sub>	≥40 (≥35) <sup>j</sup>
Rooms for confidential talks	R' <sub>A1</sub>	≥50
Conference rooms	R' <sub>A1</sub>	≥48

<sup>\*</sup>Polish norm concerning building acoustics, noise protection in buildings and requirements for acoustic insulation of partitions in buildings

# Ranges of $R_{v}$ parameter levels for GSW Office systems:



 $<sup>^{\</sup>rm I}$  it is allowed to adopt lower requirements if, due to other operational considerations, the requirement of R $^{\prime}_{\rm A1}$   $\geq$  40 dB would have caused significant technical difficulties

### Fire resistance

Construction products are classified in terms of fire resistance on the basis of laboratory test results. In case of load bearing capacity of glass walls, most frequently occurring markings according to standard EN 13501-2 are the following:

✓ E: Fire integrity – the partition blocks flow of hot gases and flames; nevertheless, thetemperature of non-heated surface may reach several hundred degrees and there can be strong thermal radiation

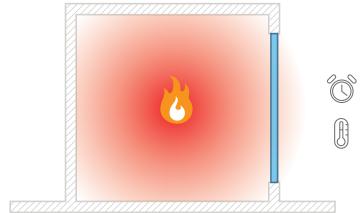


✓ EW: Fire integrity and limited heat radiation – apart from the guaranteed tightness in terms of hot gases and flames, the partition also limits heat transmission to the nonheated side up to 15 kW/m²



✓ EI: Fire integrity and insulation – the partition ensures block of flow of hot gases and flames and does not allow the average temperature of the non-heated surface to increase by more than 140°C and the maximum temperature to increase by more than 180°C





To verify characteristics of a given partition in terms of fire resistance, laboratory tests are made according to standard EN 1364-1. A glass wall made of panels with maximum permissible dimensions is installed in the opening of the research furnace, the furnace chamber is then closed and conditions to which the wall may be exposed during fire in the building are simulated. Temperature during test increases logarithmically, reflecting the conditions occurring during a fully developed fire. It is expressed with the following formula:

Fire glass is composed of many panels separated by special material. Under normal conditions, it provides full transparency, but in the case of fire, it expands and transforms into a rigid, non-transparent and heat absorbing insulation layer. To extend the time of protection against fire, glass with more such layers is most often used.

$$T = 345 \log_{10}(8\tau + 1) + 20$$

where:

 $\tau$  - time from the start of the test in minutes

T - average temperature of the furnace in degrees

The level of thermal radiation on the non-heated side of the tested sample is measured with a radiometer and the temperature on the surface of the partition is measured with a set of thermocouples.

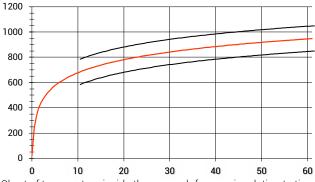


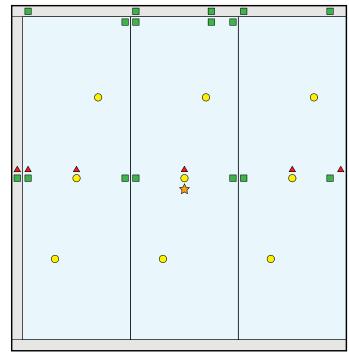
Chart of temperature inside the research furnace in relation to time.



Test results are determined in the following manner:

- Integrity: time (in full minutes) where none of the following conditions occur:
  - ignition of a cotton pad put against partition surface for up to 30 s,
  - formation of cracks or openings in the partition exceeding 25 mm at one point or 6 mm continuously at the distance of 150 mm,
  - occurrence of flames on the non-heated side of the partition for longer than 10 s.
- / Heat radiation: time (in full minutes) in which maximum level of thermal radiation measured at one-meter distance from the surface of the partition on the nonheated side does not exceed 15 kW/m².
- Insulation: time (in full minutes) within which the tested partition does not exceed the following criteria:
  - increase of average temperature on the non-heated surface by 140°C above the initial temperature,
  - increase of maximum temperature at any point on the non-heated surface by 180°C above the initial temperature.

Arrangement of measurement points on a model of the tested glass wall:



- thermocouples for average and maximum temperature
- thermocouples for maximum temperature
- ▲ places of deformation
- places of radiation

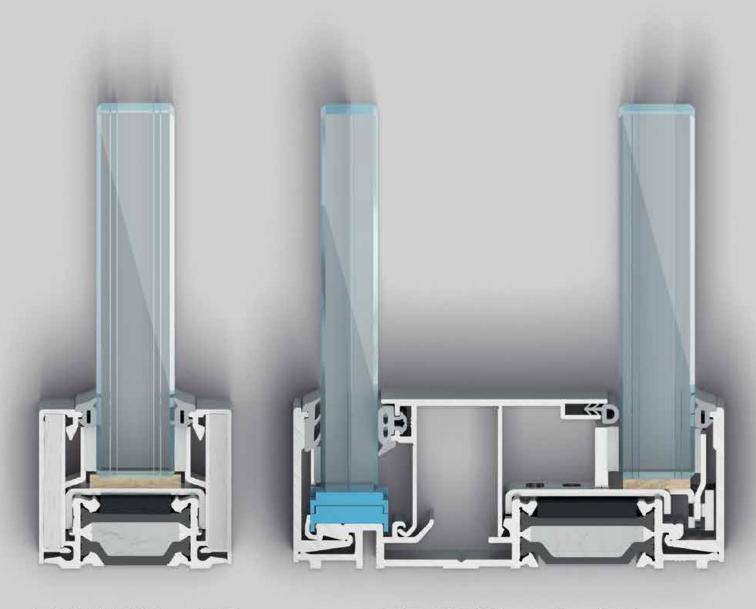
# Various functions Consistent aesthetics











GSW Office FR

GSW Office Plus FR









## **GSW** Office

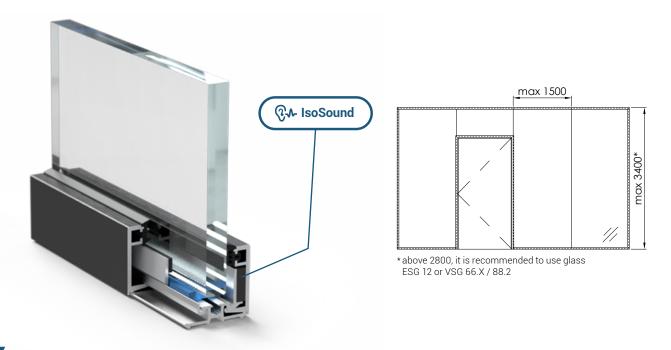
GSW Office is a single-glazed system that is the basis of the entire family of products intended for office partition walls. The system is characterised by a simple and aesthetic structure and versatility in application. It can be combined both with tempered and laminated glass  including a variant with damping acoustic film. Thus, perfectly fits typical office rooms enhancing comfort and work effectiveness.

Specification	GSW Office	GSW Office Grid		
Category of use	III / IV*			
Category of space	A, B, C, D, E			
Type of glass	ESG 10, 12; VSG 55.X, 66.X, 88.2, 106.2	ESG 10, 12; VSG 55.X, 66.X, 88.2		
Max. height (mm)	3200 / 3400 mm*	3400 mm		
Acoustic insulation	$R_W = 33 \div 41 \text{ dB} / R_{A1} = 31 \div 40 \text{ dB}$	$R_{W} = 36 \div 41 \text{ dB} / R_{A1} = 35 \div 40 \text{ dB}$		
Fire resistance	-	-		
Material / finish	Anodized aluminium	m / RAL aluminium		
Approval document	ETA-16/0446	-		

<sup>\*</sup> depending on the applied glass

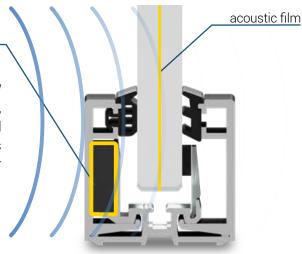
### System features

- enhanced acoustic insulation parameters thanks to the innovative IsoSound solution reducing sound penetration through the profile,
- / small 35 mm mounting profile, consistent with all GSW Office products,
- quick and convenient assembly thanks to a system of spacers and special elements protecting glass during installation.



#### IsoSound

The IsoSound filling is an integral part of the basic GSW Office system. By filling the empty space inside the profile, sound waves are damped to a better extent and combined with glass with acoustic film, the insulation parameters of the entire wall achieves the highest possible values for a one-pane structures.



Class	Wall insul	ation without	IsoSound	Wall ins	Increase of		
Glass	<b>R<sub>w</sub></b> [dB]	<b>C</b> [dB]	R <sub>A1</sub> [dB]	<b>R<sub>w</sub></b> [dB]	<b>C</b> [dB]	R <sub>A1</sub> [dB]	R <sub>w</sub> /R <sub>A1</sub>
55.1	34 <sup>a)</sup>	-2	32	35 <sup>b)</sup>	-2	33	+1
66.2 Silence	38 <sup>a)</sup>	-1	37	39°)	-1	38	+1

<sup>&</sup>lt;sup>a)</sup>report number LA01-1839/15/Z00NA

IsoSound filling

#### Acoustic insulation

	Wall variant	Visualization	Class	Acoustic parameters			
	wan variant	Visualization	Glass R <sub>w</sub>		C [dB]	R <sub>A1</sub>	
			ESG 10	33 dB	-2	31 dB	
			VSG 55.1	35 dB	-2	33 dB	
lass	GSW Office	VSG 66.2	37 dB	-2	35 dB		
All-g		mice	VSG 66.2 Si*	39 dB	-1	38 dB	
Ì			VSG 88.2 Si*	40 dB	-1	39 dB	
			VSG 106.2 Si*	41 dB	-1	40 dB	
		office HTTT	VSG 55.1	36 dB	-1	35 dB	
. <u>₽</u>	. GSW Office		VSG 66.2	37 dB	-1	36 dB	
Grid	Grid V / VH		VSG 66.2 Si*	40 dB	-1	39 dB	
			VSG 88.2 Si*	41 dB	-1	40 dB	

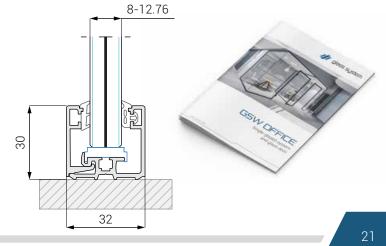
<sup>\*</sup>Si - Saint-Gobain Glass Stadip Silence

#### GSW Office LT

There is also available GSW Office LT - a lightweight, economical variant of the single-glazed GSW Office system.

The 30 mm high mounting profile is not compatible with GSW Office or GSW Office Plus where the height of the mounting profile is 35 mm.

Look at the GSW Office brochure for more details.

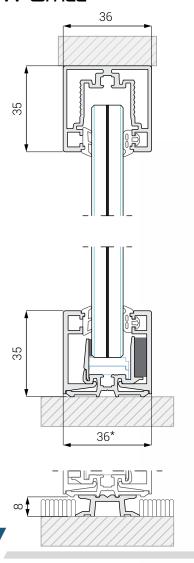


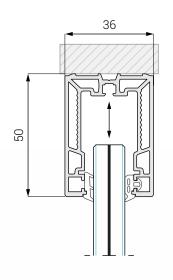
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c)report number LZF01-03295/18/Z00NZF



# GSW Office

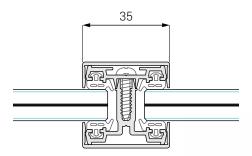


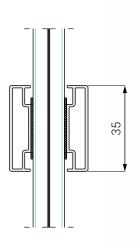




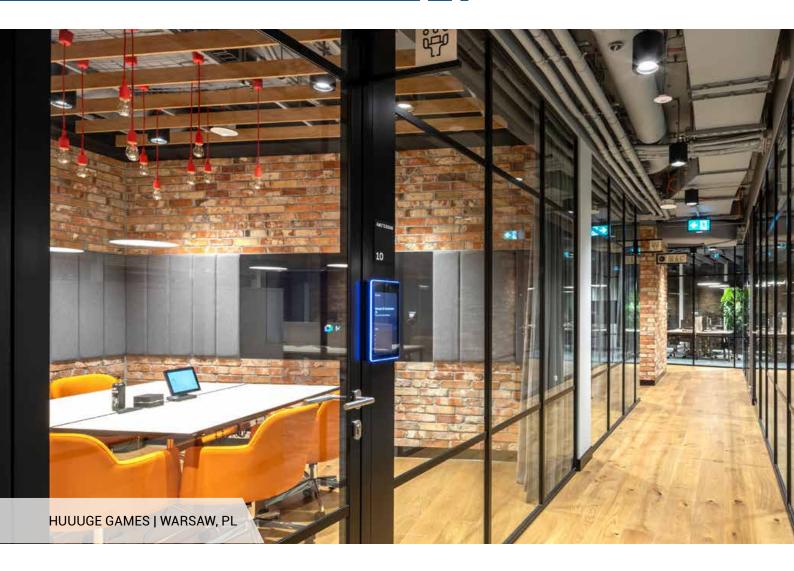


# **GSW Office** Grid







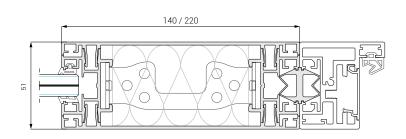


## Installation panel

GSW Office Panel is a vertical element of the glass wall designed to provide the necessary installations like light switches, air conditioning controllers, access control readers etc.

This solution can also be used in the perpendicular connection of glass wall with drywall, covering its frontal edge.





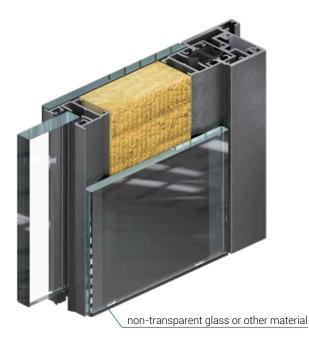


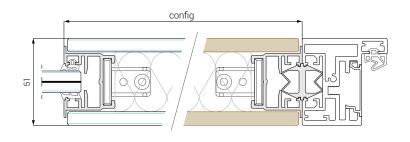


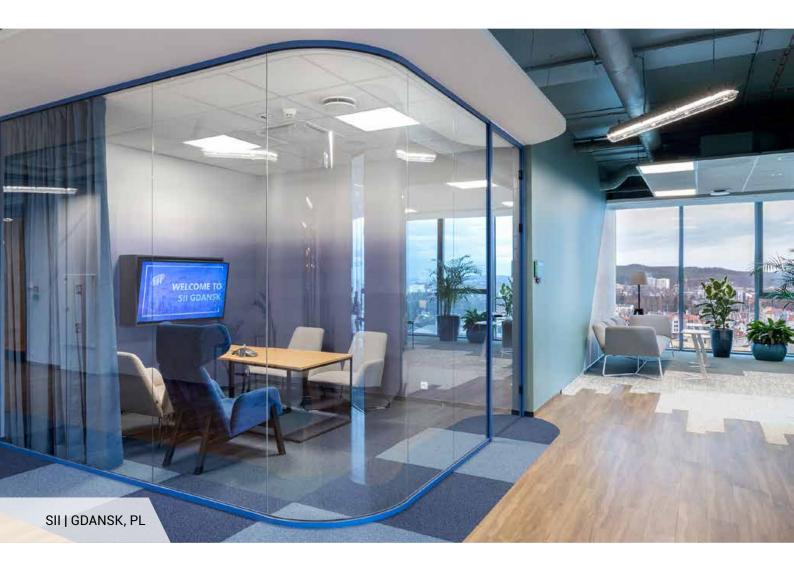
## Custom installation panel

A variant of the panel that allows non-standard use of various types of screens and controllers which are placed inside the panel. The dimensions can be adjusted to individual needs which enables greater freedom in design.

The individualisation of the panel also applies to finishing materials. The panel can be made of glass - perfectly matching the wall surface - or, for example, wood, referring to other interior elements.





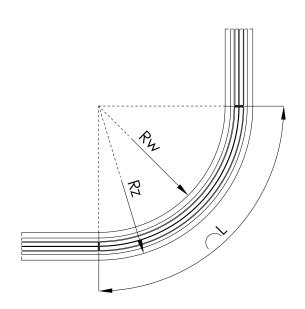


### Bent wall

The GSW Office system enables architects to design unconventional, striking spaces thanks to its ability to round room corners.

Curved walls in office corridors improve functionality in terms of ergonomics, ease of movement and safety.

The bent profile of GSW Office makes it possible to install any type of bent glass used in the system, however, the corner bending radius always requires consultation before implementation.



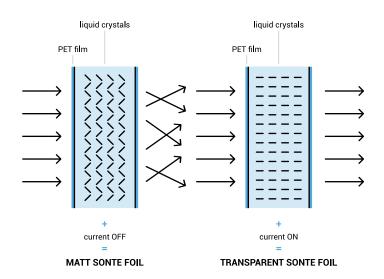


### Walls with changing transparency

An effective way of separating private space is to use variable translucency glass technology in GSW Office system.

With a single click the privacy is activated turning the glazing wall into an opaque barrier that protects against the sight of others, distractions and sunlight.

GSW Office's variable translucency system walls use SONTE's intelligent liquid crystal film made of liquid crystals inserted between two layers of PET film, also known as Digital Shading Technology or PDLC film.









## GSW Office Plus

GSW Office Plus is a double-glazed system with the highest acoustic insulation parameters out of all Glass System products -  $R_w$  even up to 57 dB. This is why it can be used in rooms for confidential talks, such as director's offices or in conference rooms as well as rooms for focus work. Importantly, the 35 mm height of the mounting

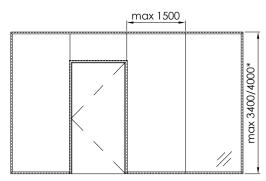
profile is consistent with all other products from the GSW Office family. Therefore, single- and double-glazed walls can be successfully joined when arranging the interior.

Specification	GSW Office Plus	GSW Office Plus Grid		
Category of use	IV			
Category of space	A, B, C, D, E			
Type of glass	ESG 10, 12; VSG 55.X, 66.X, 88.2	ESG 8, 10, 12; VSG 44.X, 55.X, 66.X, 88.2		
Max. height (mm)	3400 mm	4000 mm		
Acoustic insulation	$R_W = 41 \div 52 \text{ dB} / R_{A1} = 39 \div 50 \text{ dB}$	$R_W = 47 \div 57 \text{ dB} / R_{A1} = 44 \div 54 \text{ dB}$		
Fire resistance	-	-		
Material / finish	Anodized aluminium / RAL aluminium			
Approval document	ETA-17/1050			

### System features

- ✓ the highest acoustic insulation parameters R<sub>w</sub> even up to 57 dB for office rooms requiring the highest level of privacy,
- / mounting profile 35 mm high, consistent with all GSW Office products,
- quick and convenient assembly thanks to a system of spacers and special elements protecting glass during installation.





<sup>\*</sup>depending on the system version

## Acoustic insulation

	Wall variant	Glass		<b>R</b> <sub>w</sub> [dB]	<b>C</b> [dB]	R <sub>A1</sub> [dB]
		ESG 10 + ESG 10		41	-2	39
		ESG 10 + VSG 55.1		43	-1	42
		VSG 55.1 + VSG 66.2		44	-2	42
ဟ္		VSG 66.2 + VSG 66.2		46	-1	42
ylas		VSG 66.2 + VSG 66.2	(%A-)	48	-2	46
All-glass		VSG 66.2 Si* + VSG 55.1		45	-2	43
•		VSG 66.2 Si* + VSG 55.2 Si*		47	-2	45
		VSG 66.2 Si* + VSG 66.2 Si*		48	-1	47
		VSG 66.2 Si* + VSG 66.2 Si*	(%A)	52	-2	50
		VSG 88.2 Si* + VSG 88.2 Si*		51	-1	50
endoFin	IHIII	VSG 66.2 + VSG 66.2		48	-1	47
end		VSG 66.2 Si* + VSG 66.2 Si*		51	-1	50
		VSG 66.2 / VSG 66.2		49	-3	46
-		VSG 66.2 Si* / VSG 66.2 Si*		52	-3	49
endoGrid		VSG 66.2 Si* / VSG 66.2 Si*	(%A)	56	-3	53
endo	HHH.	VSG 66.2 / VSG 66.2		53	-2	51
		VSG 66.2 Si* / VSG 66.2 Si*		56	-2	54
		VSG 44.1 / VSG 55.1		47	-3	44
75		VSG 66.2 Si* / VSG 66.2 Si*		51	-1 4 4 -2 4 4 -1 4 -2 4 4 -1 5 -1 5 -3 4 -3 5 -2 5 -2 5 -2 5 -2 4 -2 4 -1 5 5 -2 5 -2 5 -2 4 -2 5 -2 4 -1 5 5 -2 5 -2 4 -2 5 -2 5	50
Gric		VSG 66.2 Si* / VSG 66.2 Si*	(%A)	55	-2	53
egzoGrid	HHH.	VSG 44.1 / VSG 55.1		50	-2	48
		VSG 66.2 Si* / VSG 66.2 Si*		53	-1	52

endoGrid - internal muntins egzoGrid - external muntins

\*Si - Saint-Gobain Glass Stadip Silence



#### **Akustic**

To achieve maximum acoustic insulation, it is possible to use an innovative, patented solution with special

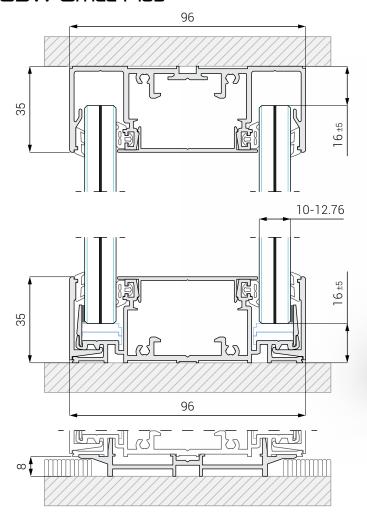
absorbing material placed around the circumference of the wall and, as an option, in inter-pane posts.







## GSW Office Plus







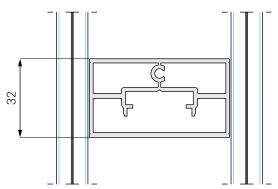
**GSW Office Plus** endoFin

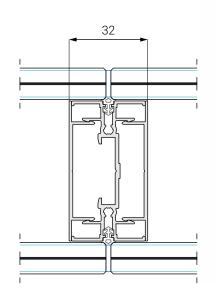




# GSW Office Plus endoGrid



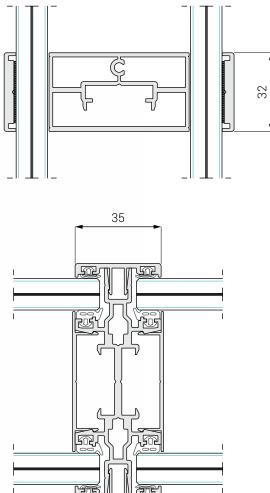






**GSW Office Plus** egzoGrid

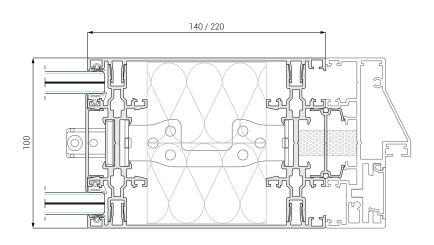


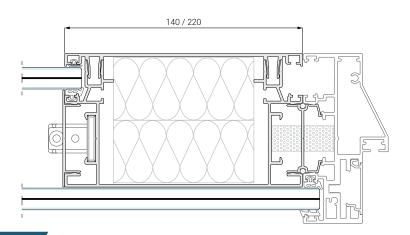




# Installation panel

GSW Office Plus Panel is a vertical glass wall element, analogous to its one-pane counterpart and designed to provide the necessary installations or a perpendicular connection of a glass wall with a drywall.











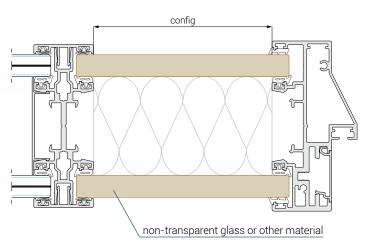


#### Panel instalacyjny Custom

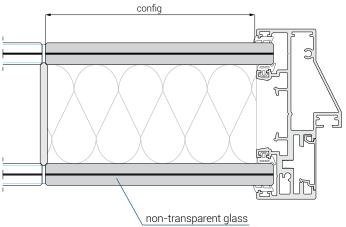
A variant of the panel that allows non-standard use of various types of screens and drivers in double-glazed systems, which are placed inside the panel. The dimensions can be adapted to individual needs, which gives greater freedom in design.

The individualisation of the panel also applies to finishing materials. The panel can be made of glass - perfectly matching the wall surface - or, for example, wood, referring to other interior elements.

#### application with egzoGrid panel



#### application with endoFIN panel

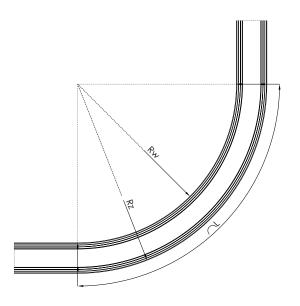


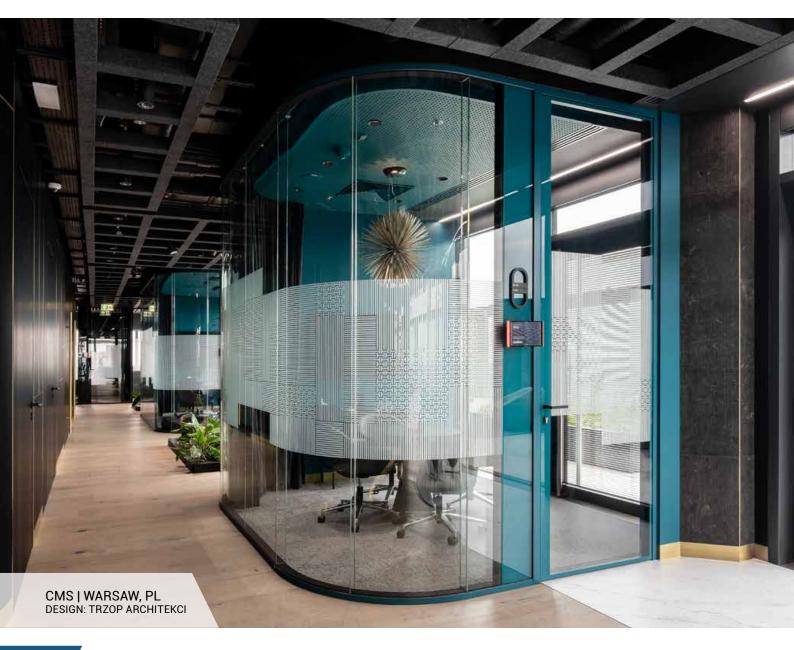
#### Bent wall

As with its single-glazed GSW Office, GSW Office Plus system also allows room corners to be rounded.

In practice, this means greater flexibility in design meeting rooms and management's rooms where high sound insulation is required.

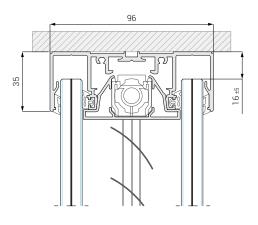
The exact bending radius of the GSW Office Plus profile should be consulted and confirmed before the implementation.





#### Blinds shutters

The system of automatic blinds developed in cooperation with Dormax-Blinds is a complete and elegant solution for the optical division of rooms with double-glazed GSW Office Plus walls. Control touchpad allows quick lowering, covering or lifting fully integrated shutters, depending on needs.





#### Acoustic insulation

An additional advantage of blinds and pleats is a significant increase in sound insulation in the rooms where they are used.

Wall variant		all variant	Glass	Position	<b>R</b> <sub>w</sub> [dB]	C [dB]	R <sub>A1</sub> [dB]	Increase of $\mathbf{R}_{\mathbf{w}}$ [dB]**
	y		VSG 66.2 + VSG 66.2	closed	45	-1	44	R <sub>w</sub> [dB]** +1 +4 +1 +4 +1 +3 +1 +5 +1 +3 +1 +3 +1 +3 +1 +3 - +2 -
	glas		V3G 00.2 + V3G 00.2	open	48	-2	46	+4
	All-glass		VSG 66.2 Si* + VSG 66.2 Si*	closed	49	-1	48	+1
			V30 00.2 3i 1 V30 00.2 3i	open	52	-2	50	+4
	<b>~</b>		VSG 66.2 + VSG 66.2	closed	50	-2	48	50 +4 48 +1 49 +3 51 +1 54 +5 46 +1 48 +3 50 +1 52 +3
Blinds	oGri	HIII	V00 00.2 1 V00 00.2	open	52	-3	49	+3
B	endoGrid		VSG 66.2 Si* + VSG 66.2 Si*	closed	53	-2	51	+1
			VOC 00.2 01 1 VOC 00.2 01	open	57	-3	54	+5
	<b>~</b>		VSG 44.1 + VSG 55.1	closed	48	-2	46	+1
	oGri		VOO 11.1 1 VOO 00.1	open	50	-2	48	+3
	egzoGrid		VSG 66.2 Si* + VSG 66.2 Si*	closed	52	-2	50	+1
		-	100 00.2 01 1 100 00.2 01	open	54	-2	52	+3
	<b>~</b>		VSG 66.2 + VSG 66.2	raised	50	-2	48	+1
	endoGrid		VOO 00.2 1 VOO 00.2	lowered	52	-2	50	+3
	pua		VSG 66.2 Si* + VSG 66.2 Si*	raised	53	-3	50	+1
Pleats			V 0 0 00.2 01 · V 0 0 00.2 01	lowered	55	-2	53	+3
Ple	70		VSG 44.1 + VSG 55.1	raised	47	-3 54 +5 -2 46 +1 -2 48 +3 -2 50 +1 -2 52 +3 -2 48 +1 -2 50 +3 -2 48 +1 -2 50 +3 -3 50 +1 -2 53 +3 -2 452 47 +2 -2 49 -	-	
	Gri		¥30 <del>11</del> .1 • ¥00 00.1	lowered	49	-2	47	+2
	egzoGrid		VSG 66.2 Si* + VSG 66.2 Si*	raised	51	-2	49	50       +4         48       +1         49       +3         51       +1         54       +5         46       +1         48       +3         50       +1         52       +3         48       +1         50       +3         50       +1         53       +3         45       -         47       +2
	Out of the		*0: 0: 40 1: 01 00 00.231	lowered	53	-2	51	+2

endoGrid - internal muntins egzoGrid - external muntins

<sup>\*</sup>Si - Saint-Gobain Glass Stadip Silence

<sup>\*\*</sup>Increase of R<sub>w</sub> ratio compared to all-glass variant of the system without accessories.





#### GSW Office FR

GSW Office FR is a single-glazed system - with and without grid variant - in line with existing fire and acoustic insulation regulations for office rooms.

It was developed in response to the belief that all walls in modern office should appear elegant and minimalistic. Depending on the used glass type, walls can have fire resistance from El 15 to El 60. The requirement to use fire-resistant glass does not mean, however, that it is necessary to resign from acoustic parameters – all glazing

variants in the GSW Office FR system underWent laboratory testing, which confirmed high parameters of acoustic insulation -  $\rm R_w$  up to 42 dB.

The low profile of 35 mm guarantees full consistency with all GSW Office products.

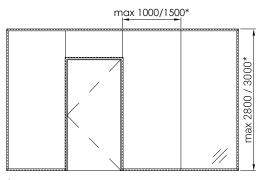
Specification	GSW Office FR	GSW Office FR Grid			
Category of use	IV				
Category of space	A, B, 0	C, D, E			
Type of glass	Contraflam Structure 30 Pyrobel 16 VL, 16 EG VL, 25 VL	Contraflam 30 Pyrobel 16, 16 EG			
Max. height (mm)	3000 mm	2800 / 3000 mm			
Acoustic insulation	$R_W = 38 \div 42 \text{ dB} / R_{A1} = 36 \div 41 \text{ dB}$	$R_{W} = 39 \div 41 \text{ dB} / R_{A1} = 38 \div 40 \text{ dB}$			
Fire resistance	EI 15 / EI 30 / EI 60	EI 30			
Material / finish	Anodized aluminium / RAL aluminium				
Approval document	ETA-18/1097 / KOT-2023/2112 <sup>1</sup>	KOT-2023/2112 <sup>1</sup>			

<sup>&</sup>lt;sup>1</sup> These are national tests, confirming fire resistance and acoustic insulation.

#### System features

- ✓ fire resistance depending on the used glass EI15, EI30 or EI60 allows to properly select wall parameters to meet the requirements of a given project,
- / increased acoustic insulation parameters that meet the requirements for office rooms,
- / profile height of 35 mm ensures not only attractive design, but also full consistency with all other products from the GSW Office family,
- ✓ innovative mounting system steel elements fixing glass do not require screwing and are used for mounting cover profiles at the same time.

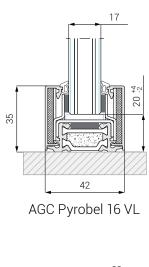


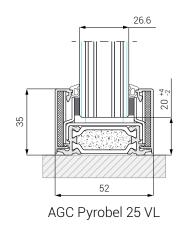


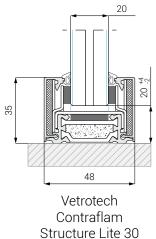
<sup>\*</sup> depending on the applied glass and system version Application, type and class of doors must be specified by the designer.

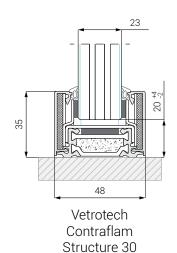
#### Fire resistance and acoustic insulation

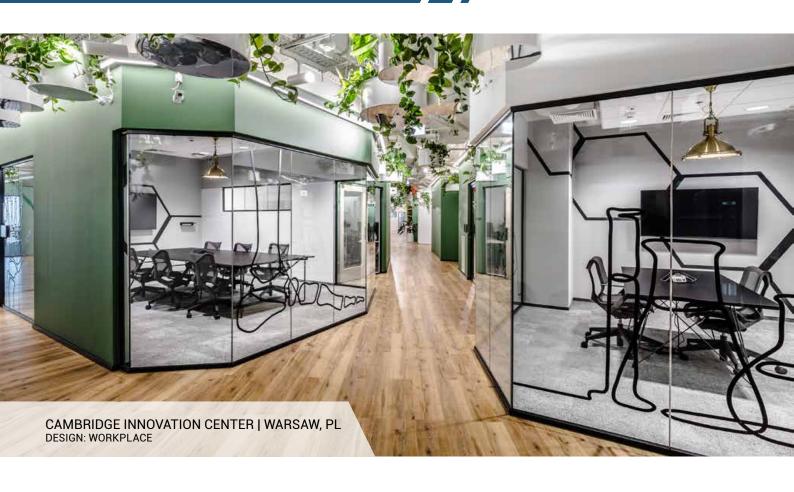
	Wall variant	Glass	Fire resistance	<b>R</b> <sub>w</sub> [dB]	<b>C</b> [dB]	R <sub>A1</sub> [dB]
		Vetrotech Contraflam Structure Lite 30	EI 15	38	-2	36
		Vetrotech Contraflam Structure 30	EI 30	40	-2	38
SS		Vetrotech Contraflam Structure 30 Silence	EI 30	42	-1	41
All-glass		AGC Pyrobel 16 VL	EI 30	38	-1	37
		AGC Pyrobel 16 EG VL	EI 30	40	-1	39
		AGC Pyrobel 16 EG Stratophone VL	EI 30	41	-1	40
		AGC Pyrobel 25 VL	EI 60	42	-2	40
		Vetrotech Contraflam 30	El 30	39	-1	38
. <u>.</u>		Vetrotech Contraflam 30 Silence	EI 30	41	-1	40
Grid		AGC Pyrobel 16	El 30	40	-1	39
		AGC Pyrobel 16 EG Stratophone	EI 30	41	-1	40



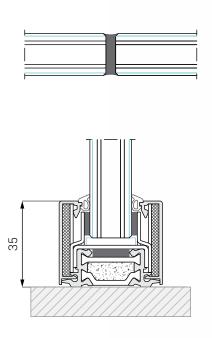








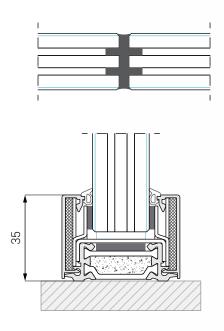
## **GSW Office FR** Vision





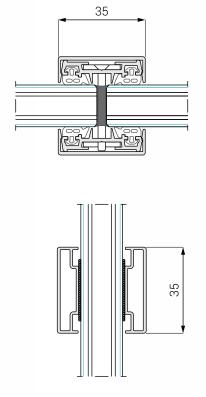
#### GSW Office FR

Structure





# **GSW Office FR** Grid









#### GSW Office Plus FR

GSW Office Plus FR is a double-glazed firewall system with high acoustic insulation parameters -  $R_{\rm W}$  up to 53 dB. The system was designed for rooms intended for confidential conversations, such as directors' offices or conference rooms, limiting fire zones.

The system undeRWent laboratory testing using various glass combinations. The walls have fire resistance EI 30 or EI 60.

At the same time, thanks to the use of a second pane of glass, it is possible to obtain high airborne sound insulation.

The profile is distinguished by high aesthetics - the height of 35 mm guarantees full integrity with other GSW Office products.

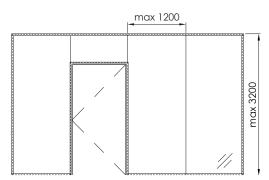
Specification	GSW Office Plus FR	GSW Office Plus FR Grid		
Category of use	IV			
Category of space	A, B, 0	C, D, E		
Type of glass	Pyrobel 16 VL, 16 EG VL, 25 VL VSG 55.X, 66.X, 88.2	Pyrobel 16; VSG 66.X		
Max. height (mm)	3200	) mm		
Acoustic insulation	$R_W = 47 \div 53 \text{ dB} / R_{A1} = 46 \div 51 \text{ dB}$	$R_{W} = 52 \div 55 \text{ dB} / R_{A1} = 50 \div 53 \text{ dB}$		
Fire resistance	El 30, El 60	EI 30		
Material / finish	Anodized aluminium / RAL aluminium			
Approval document	ETA-20/0630 / KOT-2023/2112 <sup>1</sup>	KOT-2023/2112 <sup>1</sup>		

<sup>&</sup>lt;sup>1</sup> These are national tests, confirming fire resistance and acoustic insulation.

#### System features

- fire resistance depending on type of glass El 30 or El 60 allows for the proper selection of wall parameters to the project requirements,
- ✓ high sound insulation properties R<sub>w</sub> up to 53 dB thanks to double glazing,
- 35 mm of mounting profile ensures not only lightness and aesthetics but also full integrity with all other GSW Office products.





Application, type and class of doors must be specified by the designer.

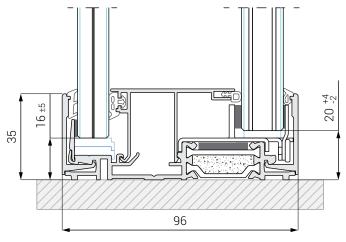
#### Fire resistance and acoustic insulation

	Wall variant		Glass	Fire resistance	R <sub>w</sub> [dB]	<b>C</b> [dB]	R <sub>A1</sub> [dB]
			AGC Pyrobel 16 VL + VSG 55.1	EI 30	47	-1	46
10		A	AGC Pyrobel 16 VL + VSG 66.2 Si*	EI 30	49	-1	48
All-glass		A	AGC Pyrobel 16 VL + VSG 88.2 Si*	EI 30	50	-1	49
g-∥-		AG	GC Pyrobel 16 EG VL + VSG 88.2 Si*	EI 30	51	-1	50
		AGC	Pyrobel 16 EG St** VL + VSG 88.2 Si*	EI 30	53	-2	51
	AGC Pyrobel 25 VL + VS	AGC Pyrobel 25 VL + VSG 66.2 Si*	EI 60	51	-1	50	
		Α	AGC Pyrobel 16 + VSG 66.2 Si*	EI 30	52	-2	50
Grid		В	AGC Pyrobel 16 + VSG 66.2 Si*	EI 30	54	-3	51
		С	AGC Pyrobel 16 + VSG 66.2 Si*	EI 30	52	-1	51
		D	AGC Pyrobel 16 + VSG 66.2 Si*	EI 30	55	-2	53

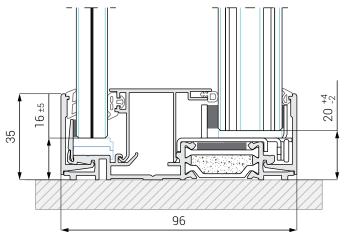
GSW Office Plus FR endoGrid muntins types:

- A internal vertical muntins;
- **B** internal vertical and horizontal muntins;
- \*Si Saint-Gobain Glass Stadip Silence \*\*St Stratophone

- C exterior vertical muntins;
- **D** exterior vertical and horizontal muntins.



AGC Pyrobel 16 VL + VSG 66.2 Si



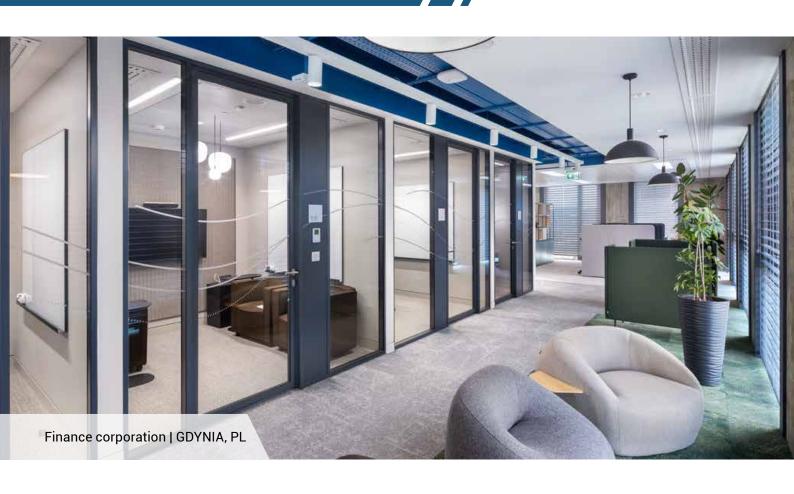
AGC Pyrobel 25 VL + VSG 66.2 Si



Watch a video animation presenting GSW Office Plus FR system

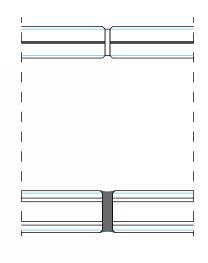


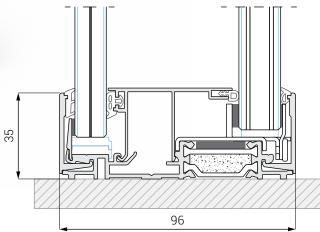
plusfr.glasssystem.com



# **GSW Office Plus FR** Vision







#### GSW Office Plus FR

endoGrid



**GSW Office Plus FR** egzoGrid







#### GSW Office doors

Doors are an integral part of the GSW Office systems. They are not only characterised by attractive appearance, but they also guarantee high acoustic parameters.

To allow mounting doors in any of the walls, system provides many variants of door frames adapted to one and two-pane glass walls as well as to the traditional partition

walls. An important advantage of the listed solutions is their compatibility with all available types of GSW Office doors – glass, aluminium-glass or wooden ones. Therefore, the investor is free to select any door across the floorplan.



#### Acoustic insulation

Similarly to the walls in the GSW Office system family, doors also were subjected to laboratory tests determining the level of airborne sound insulation. Tests covered all types of doors used in the Glass System door frames. Depending on the regulations in different countries, designs can also include requirements relating to  $R_{\rm Al}$  and  $R_{\rm Al}$  parameters:

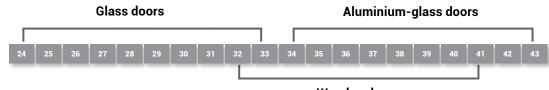
$$R_{A1,R} = R_{A1} - 2 dB$$

$$R_{A1} = R_{W} + C$$

Acoustic requirements according to PN-B-02151-3:2015-10\* - doors

Type of room	Parameter	dB value
Office buildings		
Office rooms	R' <sub>A1, R</sub>	≥30
Rooms for confidential talks	R' <sub>A1, R</sub>	≥40
Conference rooms	R' <sub>A1, R</sub>	≥35

The ranges of R<sub>w</sub> parameter levels for GSW Office doors\*:



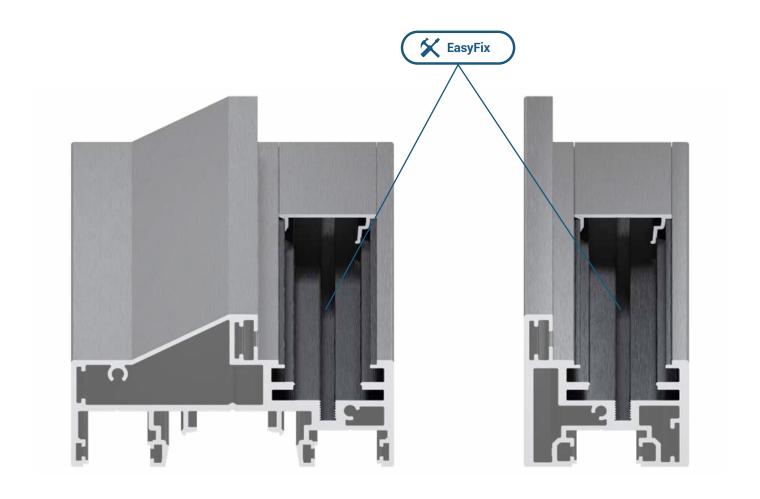
Wooden doors

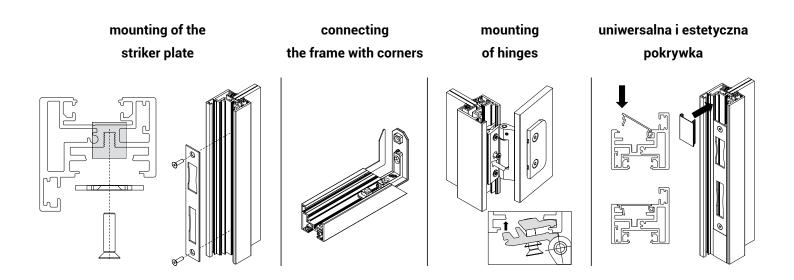
 $<sup>^{\</sup>star}$  detailed lists of acoustic insulation parameters have been included in tables next to the description of individual doors

#### EasyFix

EasyFix is a characteristic for the entire GSW Office family convenient way of installing accessories, especially the hinges, fasteners and the strike plate of the lock. The key

premiss is to eliminate the need to prefabricate profiles thanks to the sliding assembly elements.

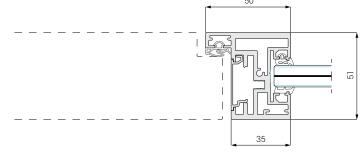




#### GSW Office door frames

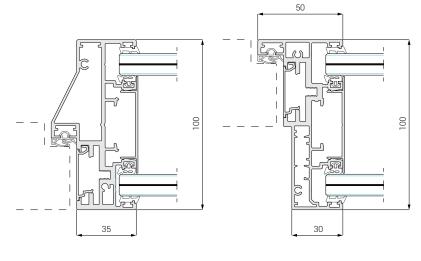
#### GSW Office H

For single-glazed GSW Office system





### **GSW Office Plus H**For double-glazed GSW Office Plus system





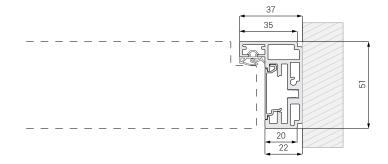








**GSW Office L**Wall-adjacent door frame





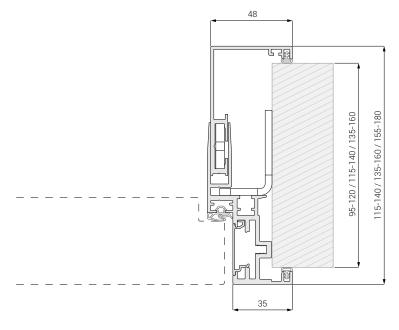








GSW Office C Wall-covering door frame









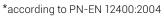




#### Glass doors

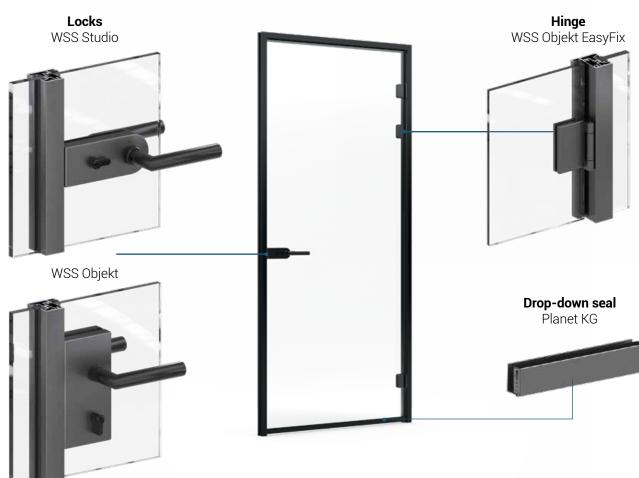
The door leaf made of tempered glass is mounted on an aluminum frame on the wall. This solution is characterised by the highest transparency and good acoustic insulation parameters at the same time. Its design distinguishes by visually light and delicate form, where the pane forms the effect of smooth surface in glass walls.

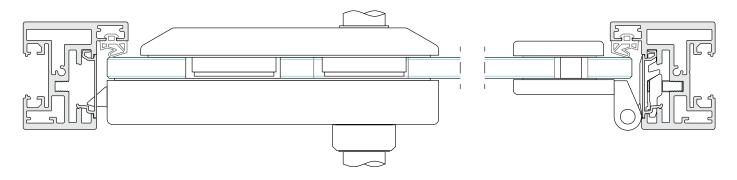
Specification	Durability*	Class 6 (200 000 cycles)
	Type of glass	ESG 8, 10
	Door height max (mm)	2650**
	Door width max (mm)	1080
	Acoustic insulation	R <sub>w</sub> 24 ÷ 33 dB; R <sub>A1</sub> 24 ÷ 31 dB
	Smoke tightness	on request
	Fire resistance	-
	Material / finish	Anodized / RAL aluminium



<sup>\*\*</sup>the use of a higher leaf requires consultation







#### Acoustic insulation



Glass	<b>R</b> <sub>w</sub> [dB]	<b>C</b> [dB]	R <sub>A1</sub> [dB]	R <sub>A1,R</sub> [dB]
ESG 8 (w/o drop-down seal)	24	0	24	22
ESG 8	32	-1	31	29
ESG 10	33	-2	31	29

#### System drop-down seal

The system allows for the use of a drop-down seal, which seals the threshold when the door closes. The profile mounted on the bottom edge of door leaf corresponds in terms of dimensions to the profile mounting fixed glazing. The solution is based on the technology of the Swiss company Planet.



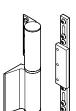
#### Optional accessories

#### Electric strike

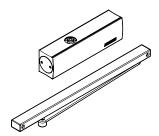
effeff Profix2 118/138 / GEZE Kingfix A4000/A4300



#### **Hydraulic hinge** Colcom Biloba EVO



#### **Door closer** GEZE TS 3000 V



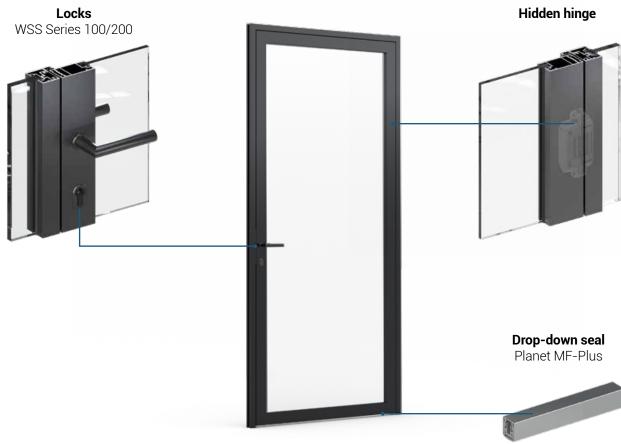
#### Urban Slim doors

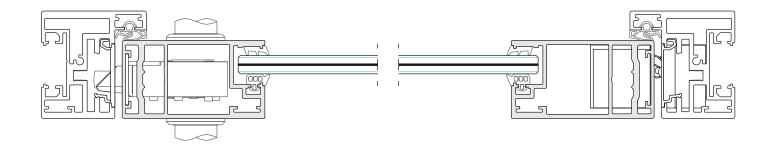
Minimalist design of glass doors in an aluminum frame. It fits well in projects characterized by a light design. The use of a frame allows the use of laminated glass, including acoustic glass, thanks to which the door offers high airbone sound insulation.

	Durability*	Class 6 (200 000 cycles)
	Type of glass	VSG 44.1, 44.2, 55.1, 55.2
e G	Door height max (mm)	2850
Specification	Door width max (mm)	1080
	Acoustic insulation	R <sub>w</sub> 35 ÷ 39 dB; R <sub>A1</sub> 34 ÷ 38 dB
	Smoke tightness	on request
	Fire resistance	-
	Material / finish	Anodized / RAL aluminium

<sup>\*</sup>according to PN-EN 12400:2004







#### Acoustic insulation



Glass	<b>R</b> <sub>w</sub> [dB]	<b>C</b> [dB]	R <sub>A1</sub> [dB]	R <sub>A1,R</sub> [dB]
VSG 44.1	35	-1	34	32
VSG 44.1 + IsoSound	36	-1	35	33
VSG 44.2 Si*	37	0	37	35
VSG 44.2 Si* + IsoSound	38	-1	37	35
VSG 55.1 + IsoSound	37	-1	36	34
VSG 55.2 Si* + IsoSound	39	-1	38	36

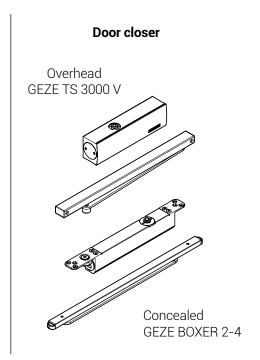
<sup>\*</sup>Si - Saint-Gobain Glass Stadip Silence

#### Optional accessories

#### **Electric strike** effeff Profix2 118/138 GEZE Kingfix A4000/A4300



# Electromechanical lock ASSA ABLOY EL460/461



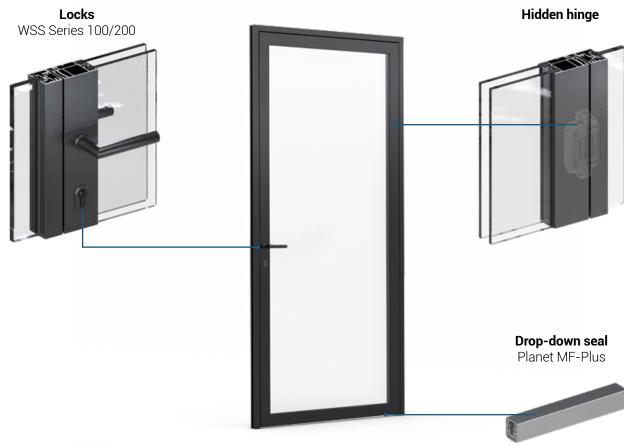
#### Urban Plus doors

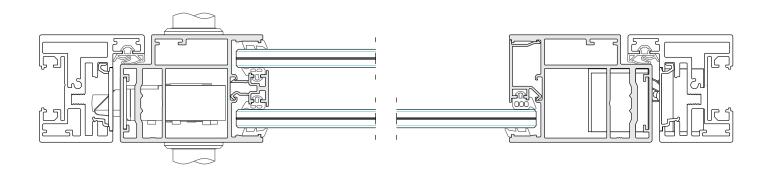
Single- or double-glazed glass doors in the Urban Plus aluminum frame. The double-glazed variant enables very high acoustic insulation -  $\rm R_{\rm W}$  up to 43 dB. The construction of the leaf in both versions allows to obtain the same high aesthetic and construction values - height range of up to 3000 mm.

	Durability*	Class 6 (200 000 cycles)		
	Type of glass: single-glazed	ESG 8, 10; VSG 44.1, 44.2, 55.1, 55.2		
	Type of glass: double-glazed	ESG 6, 8; VSG 33.1, 33.2, 44.1, 44.2		
Specification	Door height max (mm)	3050		
	Door width max (mm)	1080		
ecif	Acoustic insulation single-glazed	R <sub>w</sub> 35 ÷ 39 dB; R <sub>A1</sub> 34 ÷ 38 dB		
Sp	Acoustic insulation double-glazed	$R_{W} 39 \div 43 dB; R_{A1} 37 \div 43 dB$		
	Smoke tightness	on reques		
	Fire resistance	-		
	Material / finish	Anodized / RAL aluminium		

<sup>\*</sup>according to PN-EN 12400:2004







#### Acoustic insulation



Glass	<b>R</b> <sub>w</sub> [dB]	<b>C</b> [dB]	<b>R</b> <sub>A1</sub> [dB]	R <sub>A1,R</sub> [dB]
VSG 44.1	35	-1	34	32
VSG 44.2 Si*	38	-1	37	35
VSG 55.2 Si*	39	-1	38	36
VSG 33.1 + VSG 33.1	39	-2	37	35
VSG 33.1 + VSG 44.2 Si*	42	-1	41	39
VSG 44.2 Si + VSG 44.2 Si*	43	0	43	41

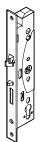
<sup>\*</sup>Si - Saint-Gobain Glass Stadip Silence

#### Optional accessories

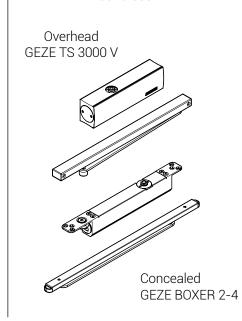
#### **Electric strike** effeff Profix2 118/138 GEZE Kingfix A4000/A4300



#### **Electromechanical lock** ASSA ABLOY EL460/461



#### **Door closer**



#### Purian doors

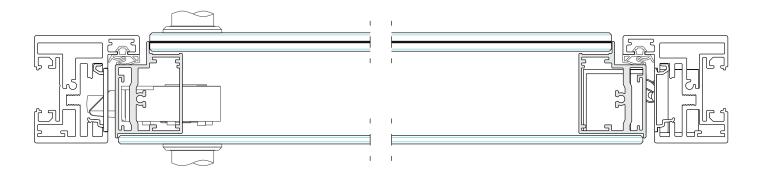
The door leaf is characterized by the highest aesthetic values, allowing the use of not only glass as a finishing material - transparent or non-transparent - but also wood. The unique design results from the structure in which the outer material is structurally glued to the profile hidden inside the leaf. At the same time, the doors are characterized by very high acoustic insulation -  $\rm R_{\rm w}$  even up to 43 dB.

	Durability*	Class 6 (200 000 cycles)
	Type of glass	ESG 4, 6; VSG 44.2
uo	Door height max (mm)	3050
Specification	Door width max (mm)	1080
	Acoustic insulation	R <sub>w</sub> 36 ÷ 43 dB; R <sub>A1</sub> 35 ÷ 42 dB
	Smoke tightness	on request
	Fire resistance	-
	Material / finish	Anodized / RAL aluminium

<sup>\*</sup>according to PN-EN 12400:2004







#### Acoustic insulation



Glass	<b>R</b> <sub>w</sub> [dB]	<b>C</b> [dB]	R <sub>A1</sub> [dB]	R <sub>A1,R</sub> [dB]
ESG 4 + ESG 6	36	-1	35	33
ESG 4 + VSG 44.2 Si*	40	-1	39	37
ESG 4 + VSG 44.2 Si*	42	-2	40	38
ESG 4 + VSG 44.2 Si* (Opac)	43	-1	42	40

<sup>\*</sup>Si - Saint-Gobain Glass Stadip Silence

#### Optional solutions

In order to increase the acoustic insulation, it is possible to use the version with the Akustic insert, which allows obtaining  $R_w$  of 42 dB while maintaining translucency.

The highest acoustic insulation for the Purian door -  $R_w$  43 dB - is guaranteed by the door in the Opac version (varnished - non-transparent).







#### Timber doors

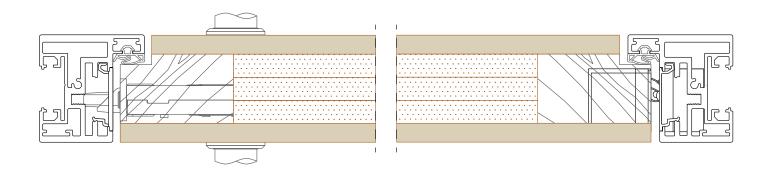
The texture of the wood is the traditional and attractive door finishing. It can be selected so that it perfectly corresponds to the other interior elements. Wooden doors are great in places where we want to achieve high parameters of acoustic insulation and privacy provided by the non-transparent door.

Specification	Durability*	Class 6 (200 000 cycles)
	Type of filling	full / glazed
	Door height max (mm)	3050
	Door width max (mm)	1080
	Acoustic insulation	R <sub>w</sub> 33 ÷ 41 dB; R <sub>A1</sub> 32 ÷ 40 dB
	Fire resistance	-
	Material / finish	Veneer / Laminate / Varnish

<sup>\*</sup>according to EN 1935:2002 / AC:2003 / C1:2007







#### Acoustic insulation



Filling	<b>R</b> <sub>w</sub> [dB]	<b>C</b> [dB]	R <sub>A1</sub> [dB]	R <sub>A1,R</sub> [dB]
Glass 37 mm, VSG 44.1	33	-1	32	30
Glass 37 mm, VSG 55.2 Si*	37	-1	36	34
Solid 51 mm, Sauerland 33 VL	38	-1	37	35
Solid 51 mm, Sauerland 39S3R	41	-1	40	38

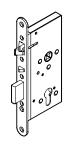
<sup>\*</sup>Si - Saint-Gobain Glass Stadip Silence

#### Optional accessories

#### **Electric strike** effeff Profix2 118/138 GEZE Kingfix A4000/A4300



#### **Electromechanical lock** ASSA ABLOY EL560/561



# Overhead GEZE TS 3000 V Concealed ECO Schulte ITS Multi-Genius



#### Handles

For the aesthetics of the door finish, door handle and rosettes are very important. They must not only look good, but also be durable, to guarantee the stability of the entire solution.

The door handles used in the GSW Office door combine both these aspects, adding one more important - the speed of assembly without the use of tools.

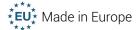
Particularly noteworthy is very delicate handle's rosette, which perfectly corresponds to the light nature of the entire system.



10-year warranty



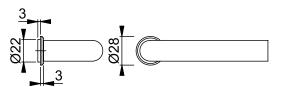
DIN EN ISO 14001 Environment-friendly production

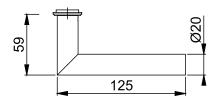


#### Handle type L with round form

Material	Stainless steel
Connection	Quick-Fit







Standard finishes:

Stainless steel

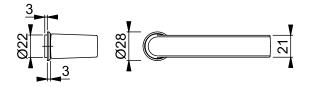


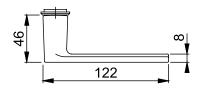


#### Handle type L with flat form

Material	Brass
Connection	Quick-Fit







#### Standard finishes:

Stainless steel effect - PVD



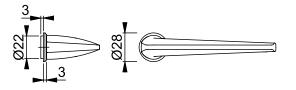


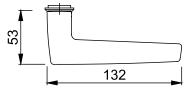
<sup>\*</sup>also available in a polished version

#### Handle type L with trapezoidal form

Material	Brass
Connection	Quick-Fit







#### Standard finishes:

Stainless steel effect - PVD





#### Locks

Reliable fittings made by recognised German producers are used in the GSW Office doors. They ensure the highest performance and strength parameters.

Apart from testing doors in GSW systems as a whole, locks and hinges are tested additionally in laboratories of their producers and the obtained results confirm their exceptional reliability and durability





#### Hinges

Aluminium and wooden doors in the GSW Office systems allow the mounting of concealed hinges.

The hinges used in Glass System doors are manufactured by experienced European suppliers, tested in their laboratories and are provided with the CE mark.

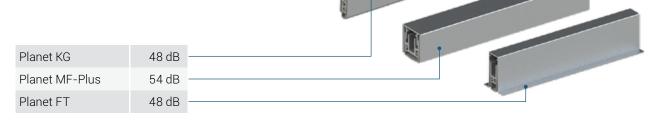
Classification*									
-	2	7	3	1	1	4	0	10	$\epsilon$

\*according to EN 1935:2002 / AC:2003 / C1:2007

#### Drop-down seals

Drop-down seals are used as a standard to improve the acoustic insulation of every type of the doors.

All system doors use solutions based on the technology of the Swiss company Planet.



Planet

ASSA ABLOY

#### Electric strikes

One of the essential elements of modern office equipment is the access control system. In this case, an electric strike is used in the door frame and a lock with a fixed knob or handrail. The GSW Office systems allows for the use of electric strikes types:



✓ GEZE A4000/A4300 Kingfix









#### **ASSA ABLOY**





#### Electromechanical locks

Where access control and simultaneous mechanical protection are required, self-locking electromechanical locks can be used. When closing the door, the bolt is automatically released, which effectively locks the door in the closed position. If an opening signal is given, the lock activates the handle enabling free access. The locks meet the requirements of panic and emergency outputs in accordance with EN 179 and EN 1125.

The GSW Office systems uses Assa Abloy EL460/461 and EL560/561 electromechanical locks.

#### Door closers

The door closers are particularly important when using the access control system. The closing of the door is effectively controlled after each opening. The door closer can remain in the open position after the use of mechanical interlocks. The GSW Office systems has been adapted to work with GEZE TS 3000 V door closer, and in the case of aluminium doors there is also the option of installing a hidden door closer - GEZE Boxer 2-4.



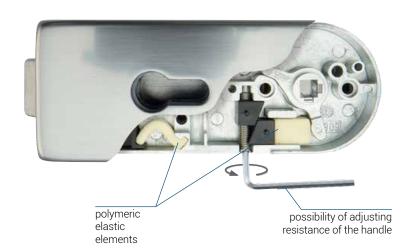
<sup>\*</sup>according to EN 1154:1996 / A1:2002

#### Glass fittings

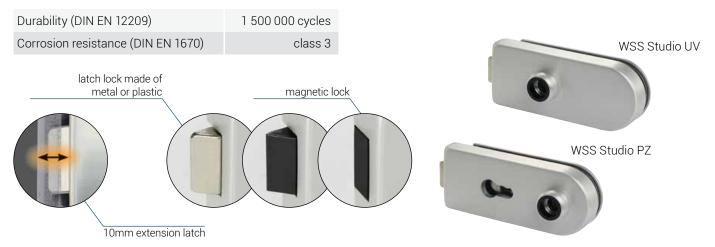




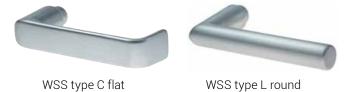




#### Locks



#### Handles





#### Hinges

Model	WSS Objekt EasyFix
Load capacity (max)	80 kg
Durability (UNI EN 1154)	200 000 cycles

#### **Standard hinge** WSS Objekt Olis i Alea EasyFix







#### Lante Intelli switches and readers

What complements GSW Office systems perfectly are minimalist Lante Intelli light switches and access control readers. With their delicate and elegant form, they are a perfect match for the other solutions, forming a visually

consistent whole. A small touch panel with subtle backlight is adapted to the aluminium profiles of the frame in terms of dimensions.



Lante Intelli Touch



Lante Intelli Gestiq



Lante Intelli Slider



**Lante Intelli Access** 









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